Title: FIXATION UNIT, THERMAL FIXATION ROLLER, AND RECORDING APPARATUS

AND ITS MANUFACTURE METHOD Inventor: Yoshiki NAGASAKI Appln. No.: Unknown Docket No.: 027019-00001

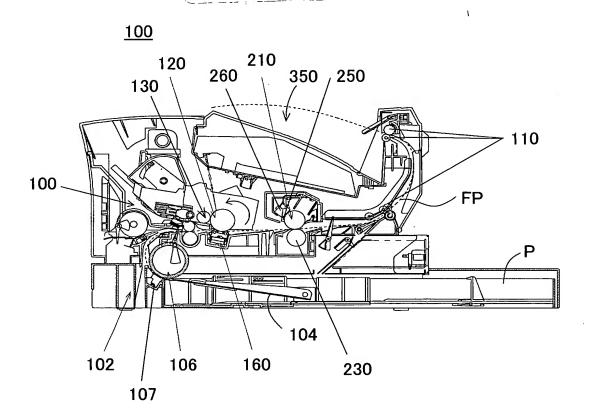


FIG. 1

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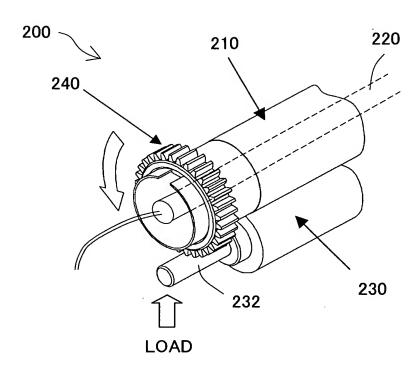


FIG. 2

AND ITS MANUFACTURE METHOD Inventor: Yoshiki NAGASAKI Appln. No.: Unknown Docket No.: 027019-00001 TENSILE STRESS FIG. 3B **FATIGUE CRACK** DRIVE GEAR'S INNER DIAMETER: THERMAL FIXATION ROLLER'S OUTER DIAMETER: A POINT OF ACTION 214 210 FIG. 3A FATIGUE CRACK

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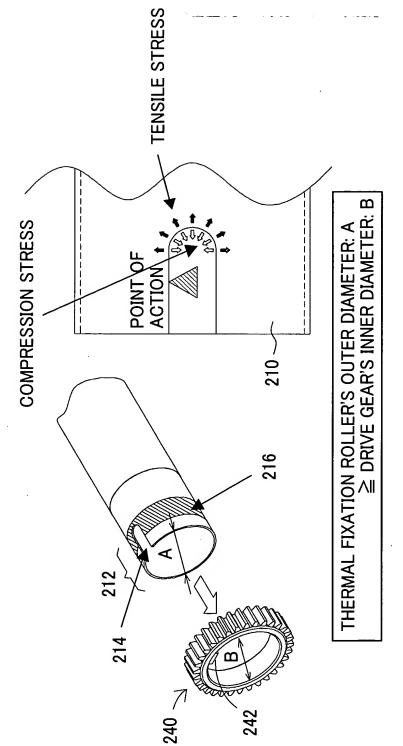


FIG. 4A

FIG. 4B

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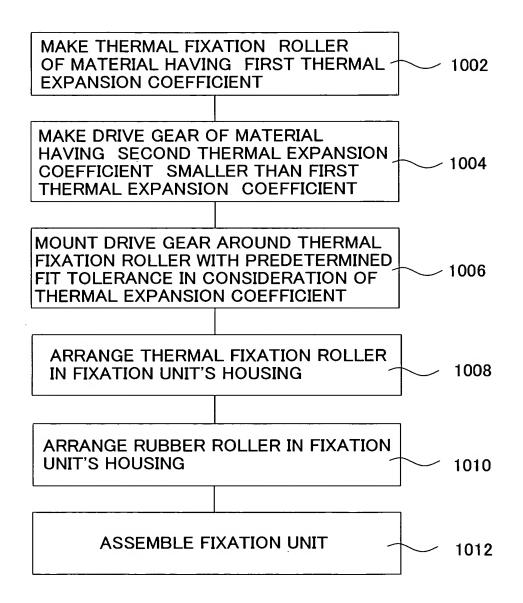


FIG. 5